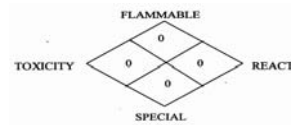


MATERIAL SAFETY DATA SHEET

Environmentally Responsible Hand Soap

Product Code: Clearly Green

| | | |
|------------------------|------------|-------------------|
| Product | CAS# | Hazard Rating |
| DEIONIZED WATER | 7732-18-5 | N4 - Extreme |
| SODIUM LAURETH SULFATE | 68585-34-2 | F3 - High |
| LAURAMIDE | 120-40-1 | P2 - Moderate |
| Citric Acid | 77-92-9 | A1 - Slight |
| | | 0 - Insignificant |



DIVISION AND LOCATION - SECTION I

DIVISION: Inopak, Ltd.
LOCATION: 24 Executive Parkway, Ringwood, NJ 07456
EMERGENCY TELEPHONE NUMBER: 1 (973) 962-1121
TRANSPORTATION EMERGENCY: CHEM TREC 1(800) 424-9300 (U.S. & CANADA)

CHEMICAL AND PHYSICAL PROPERTIES - SECTION II

CHEMICAL NAME: mixture of mild surfactants and formaldehyde free preservative
FORMULA: No data available
HAZARDOUS DECOMPOSITION PRODUCTS: carbon monoxide and carbon dioxide from burning
INCOMPATIBILITY (Keep away from): strong oxidizers such as hydrogen peroxide, bromine, and chromic acid
TOXIC AND HAZARDOUS INGREDIENT: none
FORM: liquid ODOR: none COLOR: clear
APPEARANCE: viscous liquid
SPECIFIC GRAVITY (WATER = 1): 1.013
BOILING POINT: No data available
MELTING POINT: No data available
SOLUBILITY IN WATER (by weight %): soluble at 25° Complete
VOLATILE (BY WEIGHT %): 85%
EVAPORATION RATE: not applicable
VAPOR PRESSURE (mm Hg at 20°C): less than 1
VAPOR DENSITY (air = 1): No data available
pH (as is): 5.5 to 7.0
STABILITY: Product is stable under normal conditions
VISCOSITY SUS at 100°F: Greater than 0°

FIRE AND EXPLOSION DATA - SECTION III

SPECIAL FIRE FIGHTING PROCEDURES: N/A
UNUSUAL FIRE AND EXPLOSION HAZARDS: none
FLASHPOINT: N/A
FLAMMABLE LIMITS %: Not applicable
EXTINGUISHING AGENTS: N/A

HEALTH HAZARD DATA - SECTION IV

PERMISSIBLE CONCENTRATION (Air): not applicable
CHRONIC EFFECTS OR OVEREXPOSURE: no data available
ACUTE TOXICOLOGICAL PROPERTIES: no data available
EMERGENCY FIRST AID PROCEDURES: EYES: Immediately flush with large quantities of water for at least 15 minutes and call a physician
SKIN CONTACT: Not applicable
INHALATION: Not applicable
IF SWALLOWED: Call a physician

SPECIAL PROTECTION INFORMATION - SECTION V

VENTILATION TYPE REQUIRED

(local, mechanical, special): Not applicable
RESPIRATORY PROTECTION (Specify type): Not applicable
PROTECTIVE GLOVES: Not applicable
OTHER PROTECTIVE EQUIPMENT: Not applicable

HANDLING OF SPILLS OR LEAKS - SECTION VI

PROCEDURES FOR CLEAN-UP: Absorb with an inert material such as sand, soil or vermiculite, sweep up and dispose of in accordance with federal, state, and local regulations.
WASTE DISPOSAL: Dispose of in accordance with all applicable federal, state and local regulations.

SPECIAL PRECAUTIONS - SECTION VII

Store between 40°F and 120°F

TRANSPORTATION DATA - SECTION VIII

D.O.T.: Not regulated
REPORTABLE QUANTITY: Not applicable
FREIGHT CLASSIFICATION: Cleaning compound
SPECIAL TRANSPORTATION NOTES: None

COMMENTS - SECTION IX

SIGNATURE: John L. Polite

TITLE: President

Sent to: _____

DATE: 01/03/2008

SUPERSCEDES 02/01/00

We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind, expressed or implied, and we assume no responsibility for any loss, damage, or expense, direct or consequential, arising out of their use.