

DOW CORNING(R) 1-2577 CONFORMAL COATING

Version	Revision Date:	SDS Number:	Date of last issue: 03/14/2017
6.0	09/13/2017	970140-00009	Date of first issue: 01/27/2015

SECTION 1. IDENTIFICATION

Product name : DOW CORNING(R) 1-2577 CONFORMAL COATING

Product code : 000000000001592424

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

PO box : 65091

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Semiconductors

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Flammable liquids : Category 2

Skin irritation : Category 2

Skin sensitization : Category 1

Reproductive toxicity : Category 2

Specific target organ systemic toxicity - single exposure : Category 3

Specific target organ systemic toxicity - repeated exposure : Category 2 (Central nervous system)

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.

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H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.
H361d Suspected of damaging the unborn child.
H373 May cause damage to organs (Central nervous system) through prolonged or repeated exposure.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.
|| Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Substance / Mixture : Mixture
Chemical nature : Silicone in solvent

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Toluene	108-88-3	$\geq 21 - \leq 24$
Methyltrimethoxysilane	1185-55-3	$\geq 4 - \leq 5$

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention.

In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.

If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : Causes skin irritation.
May cause an allergic skin reaction.
May cause drowsiness or dizziness.
Suspected of damaging the unborn child.
May cause damage to organs through prolonged or repeated exposure.

Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)

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Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides
Silicon oxides
Formaldehyde

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Ventilate the area.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g., by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items

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employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

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|-----------------------------|--|
| Technical measures | : Ensure all equipment is electrically grounded before beginning transfer operations.
This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations.
Restrict flow velocity in order to reduce the accumulation of static electricity. |
| Local/Total ventilation | : Use with local exhaust ventilation.
Use only in an area equipped with explosion-proof exhaust ventilation if advised by assessment of the local exposure potential |
| Advice on safe handling | : Do not get on skin or clothing.
Do not breathe vapors or spray mist.
Do not swallow.
Avoid contact with eyes.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Non-sparking tools should be used.
Keep container tightly closed.
Keep away from water.
Protect from moisture.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment. |
| Conditions for safe storage | : Keep in properly labeled containers.
Store locked up.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition. |
| Materials to avoid | : Do not store with the following product types:
Strong oxidizing agents
Organic peroxides
Flammable solids
Pyrophoric liquids
Pyrophoric solids
Self-heating substances and mixtures |

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Substances and mixtures which in contact with water emit flammable gases
 Explosives
 Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	100 ppm 375 mg/m ³	NIOSH REL
		ST	150 ppm 560 mg/m ³	NIOSH REL
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm (10 minutes)	OSHA Z-2
Methyltrimethoxysilane	1185-55-3	TWA	7.5 ppm	DCC OEL

Occupational exposure limits of decomposition products

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Methanol	67-56-1	TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH
		TWA	200 ppm 260 mg/m ³	NIOSH REL
		ST	250 ppm 325 mg/m ³	NIOSH REL
		TWA	200 ppm 260 mg/m ³	OSHA Z-1

Biological occupational exposure limits

Ingredients	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Toluene	108-88-3	Toluene	In blood	Prior to last shift of work-week	0.02 mg/l	ACGIH BEI
		Toluene	Urine	End of shift (As soon as possible after exposure)	0.03 mg/l	ACGIH BEI

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		o-Cresol	Urine	End of shift (As soon as possible after exposure ceases)	0.3 mg/g Creatinine	ACGIH BEI
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Engineering measures : Processing may form hazardous compounds (see section 10).
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion-proof exhaust ventilation if advised by assessment of the local exposure potential
Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Chemical-resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Take note that the product is flammable, which may impact the selection of hand protection. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:

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Flame retardant antistatic protective clothing, unless assessment demonstrates that the risk of explosive atmospheres or flash fires is low
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: yellow
Odor	: strong
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: > 65 °C
Flash point	: 5 °C Method: Seta closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Self-ignition	: The substance or mixture is not classified as pyrophoric. The substance or mixture is not classified as self heating.
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available

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Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	1.04
Solubility(ies) Water solubility	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	800 cSt (25 °C)
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	No data available
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reac- tions	:	Highly flammable liquid and vapor. Vapors may form explosive mixture with air. Use at elevated temperatures may form highly hazardous compounds. Can react with strong oxidizing agents. Hazardous decomposition products will be formed upon con- tact with water or humid air. Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid	:	Exposure to moisture. Handling operations that can promote accumulation of static charges. Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents Water

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Hazardous decomposition products

Contact with water or humid air : Methanol

Thermal decomposition : Benzene
Formaldehyde**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**Inhalation
Skin contact
Ingestion
Eye contact**Acute toxicity**

Not classified based on available information.

Product:Acute inhalation toxicity : Acute toxicity estimate: 123.64 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method**Ingredients:****Toluene:**Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Acute inhalation toxicity : LC50 (Rat): 28.1 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403
Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg**Methyltrimethoxysilane:**Acute oral toxicity : LD50 (Rat): 12.3 ml/kg
Assessment: The substance or mixture has no acute oral toxicity
Remarks: Information taken from reference works and the literature.
Acute inhalation toxicity : LC50 (Rat): > 42.1 mg/l
Exposure time: 6 h
Test atmosphere: vapor
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: On basis of test data.
Acute dermal toxicity : LD50 (Rabbit): > 9,500 mg/kg

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Assessment: The substance or mixture has no acute dermal toxicity

Remarks: On basis of test data.

Skin corrosion/irritation

Causes skin irritation.

Ingredients:**Toluene:**

Species: Rabbit

Method: Directive 67/548/EEC, Annex V, B.4.

Result: Skin irritation

Methyltrimethoxysilane:

Species: Rabbit

Result: No skin irritation

Remarks: On basis of test data.

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:**Toluene:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Methyltrimethoxysilane:

Species: Rabbit

Result: No eye irritation

Remarks: On basis of test data.

Respiratory or skin sensitization**Skin sensitization**

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Ingredients:**Toluene:**

Test Type: Maximization Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

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Methyltrimethoxysilane:

Assessment: Probability or evidence of low to moderate skin sensitization rate in humans

Test Type: Buehler Test

Species: Guinea pig

Result: positive

Remarks: On basis of test data.

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Toluene:**

Genotoxicity in vitro	:	Test Type: In vitro mammalian cell gene mutation test Result: negative
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	:	Test Type: Bacterial reverse mutation assay (AMES) Result: negative
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Genotoxicity in vivo	:	Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis) Species: Mouse Application Route: Ingestion Result: negative
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Methyltrimethoxysilane:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Result: negative Remarks: On basis of test data.
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	:	Test Type: Mutagenicity (in vitro mammalian cytogenetic test) Result: positive Remarks: On basis of test data.
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	:	Test Type: Chromosome aberration test in vitro Result: positive Remarks: On basis of test data.
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Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: Ingestion Result: negative Remarks: On basis of test data.
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Germ cell mutagenicity - Assessment	:	Animal testing did not show any mutagenic effects.
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Carcinogenicity

Not classified based on available information.

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Ingredients:**Toluene:**

Species: Rat
 Application Route: inhalation (vapor)
 Exposure time: 24 Months
 Result: negative

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Suspected of damaging the unborn child.

Ingredients:**Toluene:**

Effects on fertility : Test Type: One-generation reproduction toxicity study
 Species: Rat
 Application Route: inhalation (vapor)
 Result: negative

Effects on fetal development : Test Type: Embryo-fetal development
 Species: Rat
 Application Route: inhalation (vapor)
 Result: positive

Reproductive toxicity - Assessment : Some evidence of adverse effects on development, based on animal experiments.

Methyltrimethoxysilane:

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
 Species: Rat, male and female
 Application Route: Ingestion
 Symptoms: No effects on fertility.
 Remarks: On basis of test data.

Effects on fetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
 Species: Rat, male and female
 Application Route: Ingestion
 Symptoms: No effects on fetal development.
 Remarks: On basis of test data.

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Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT-single exposure

May cause drowsiness or dizziness.

Ingredients:**Toluene:**

Assessment: May cause drowsiness or dizziness.

STOT-repeated exposure

May cause damage to organs (Central nervous system) through prolonged or repeated exposure.

Ingredients:**Toluene:**

Target Organs: Central nervous system

Assessment: May cause damage to organs through prolonged or repeated exposure.

Methyltrimethoxysilane:

Routes of exposure: inhalation (vapor)

Assessment: No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

Routes of exposure: Ingestion

Assessment: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

Repeated dose toxicity**Ingredients:****Toluene:**

Species: Rat

LOAEL: 1.875 mg/l

Application Route: inhalation (vapor)

Exposure time: 6 Months

Methyltrimethoxysilane:

Species: Rat

Application Route: inhalation (vapor)

Remarks: On basis of test data.

Species: Rat

Application Route: Ingestion

Remarks: On basis of test data.

Aspiration toxicity

Not classified based on available information.

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Ingredients:**Toluene:**

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Experience with human exposure**Ingredients:****Toluene:**

Inhalation : Target Organs: Central nervous system
Symptoms: Neurological disorders, Fatigue, Vertigo

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Toluene:**

Toxicity to fish	: LC50 (Oncorhynchus kisutch (coho salmon)): 5.5 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Ceriodaphnia dubia (water flea)): 3.78 mg/l Exposure time: 48 h
Toxicity to algae	: NOEC (Skeletonema costatum (marine diatom)): 10 mg/l Exposure time: 72 h
Toxicity to fish (Chronic toxicity)	: NOEC (Oncorhynchus kisutch (coho salmon)): 1.39 mg/l Exposure time: 40 d
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 1 mg/l Exposure time: 21 d
	: NOEC (Ceriodaphnia dubia (water flea)): 0.74 mg/l Exposure time: 7 d
Toxicity to microorganisms	: EC50 (Nitrosomonas sp.): 84 mg/l Exposure time: 24 h

Methyltrimethoxysilane:

Toxicity to fish	: LC50 (Oncorhynchus mykiss (rainbow trout)): > 110 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia sp. (Water flea)): > 122 mg/l Exposure time: 48 h
Toxicity to algae	: ErC50 (Pseudokirchneriella subcapitata (green algae)): > 120

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	mg/l
	Exposure time: 72 h
	Method: OECD Test Guideline 201
Toxicity to microorganisms	: EC50: > 100 mg/l
	Method: OECD Test Guideline 209

Persistence and degradability**Ingredients:****Toluene:**

Biodegradability	: Result: Readily biodegradable.
	Biodegradation: 86 %
	Exposure time: 20 d

Bioaccumulative potential**Ingredients:****Toluene:**

Bioaccumulation	: Species: Leuciscus idus (Golden orfe)
	Bioconcentration factor (BCF): 90
Partition coefficient: n-octanol/water	: log Pow: 2.73

Methyltrimethoxysilane:

Partition coefficient: n-octanol/water	: log Pow: -2.36
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Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA)	: When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.
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Waste Code	: D001: Ignitability D018
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Waste from residues	: Dispose of in accordance with local regulations.
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Contaminated packaging	: Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty containers retain residue and can be dangerous.
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Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.

If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	: UN 1993
Proper shipping name	: FLAMMABLE LIQUID, N.O.S. (Toluene, Methyltrimethoxysilane)
Class	: 3
Packing group	: II
Labels	: 3

IATA-DGR

UN/ID No.	: UN 1993
Proper shipping name	: Flammable liquid, n.o.s. (Toluene, Methyltrimethoxysilane)
Class	: 3
Packing group	: II
Labels	: Flammable Liquids
Packing instruction (cargo aircraft)	: 364
Packing instruction (passenger aircraft)	: 353

IMDG-Code

UN number	: UN 1993
Proper shipping name	: FLAMMABLE LIQUID, N.O.S. (Toluene, Methyltrimethoxysilane)
Class	: 3
Packing group	: II
Labels	: 3
EmS Code	: F-E, <u>S-E</u>
Marine pollutant	: no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	: UN 1993
Proper shipping name	: Flammable liquids, n.o.s. (Toluene, Methyltrimethoxysilane)
Class	: 3
Packing group	: II
Labels	: FLAMMABLE LIQUID
ERG Code	: 128
Marine pollutant	: no

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SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Toluene	108-88-3	1000	4399
Benzene	71-43-2	10	*
Ethylbenzene	100-41-4	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Hazard not otherwise classified (physical hazards)
Skin corrosion or irritation
Respiratory or skin sensitization
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Toluene 108-88-3 >= 21 - <= 24 %

US State Regulations

Pennsylvania Right To Know

Dimethyl, methylmethoxy, phenylmethoxy siloxane with methyl and phenyl silsesquioxanes 68952-93-2
Toluene 108-88-3
Methyltrimethoxysilane 1185-55-3
Ethylbenzene 100-41-4
Methanol 67-56-1

California Prop. 65

WARNING: This product can expose you to chemicals including Ethylbenzene, Benzene, Cumene, which is/are known to the State of California to cause cancer, and Toluene, Methanol, Benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Toluene 108-88-3

California Permissible Exposure Limits for Chemical Contaminants

Toluene 108-88-3

The ingredients of this product are reported in the following inventories:

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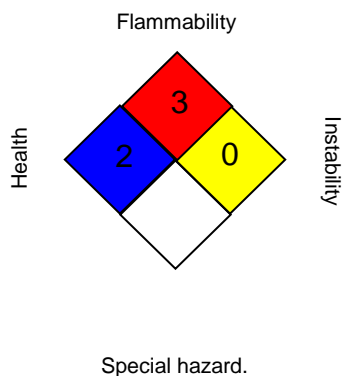
Version 6.0 Revision Date: 09/13/2017 SDS Number: 970140-00009 Date of last issue: 03/14/2017
Date of first issue: 01/27/2015

NZIoC	: All ingredients listed or exempt.
TSCA	: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
PICCS	: All ingredients listed or exempt.
KECI	: All ingredients listed, exempt or notified.
AICS	: All ingredients listed or exempt.
IECSC	: All ingredients listed or exempt.
DSL	: All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).
REACH	: For purchases from Dow Corning EU legal entities, all ingredients are currently pre/registered or exempt under REACH. Please refer to section 1 for recommended uses. For purchases from non-EU Dow Corning legal entities with the intention to export into EEA please contact your DC representative/local office.
ENCS/ISHL	: Consult your local Dow Corning office.
TCSI	: All ingredients listed or exempt.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HEALTH	*	2
FLAMMABILITY		3
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

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COATING

Version	Revision Date:	SDS Number:	Date of last issue: 03/14/2017
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ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
DCC OEL	:	Dow Corning Guide
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	:	USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
DCC OEL / TWA	:	Time weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-2 / TWA	:	8-hour time weighted average
OSHA Z-2 / CEIL	:	Acceptable ceiling concentration
OSHA Z-2 / Peak	:	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to : Internal technical data, data from raw material SDSs, OECD

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DOW CORNING(R) 1-2577 CONFORMAL COATING

Version	Revision Date:	SDS Number:	Date of last issue: 03/14/2017
6.0	09/13/2017	970140-00009	Date of first issue: 01/27/2015

compile the Material Safety
Data Sheet

eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 09/13/2017

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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