SAFETY DATA SHEET

Version 3

1. Identification of the Substance / Preparation and of the Company / Undertaking

Product Name: Sodium Hydroxide 50% Diaphragm
UN/ID No UN1824
Synonyms: Sodium Hydroxide, 50%
Recommended Use Industrial, Manufacturing or Laboratory use.
Company Name:
Hawkins, Inc., 2381 Rosegate, Roseville, MN 55113 (612-331-6910)

Emergency Telephone:
CHEMTREC (US): 1-800-424-9300

2. Hazards Identification

GHS - Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Category 1A
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 1
Acute aquatic toxicity	Category 3

Signal Word: **Danger**
Hazard Statements:
• Harmful if swallowed
• May be harmful in contact with skin
• Causes severe skin burns and eye damage
• Causes damage to organs
• Harmful to aquatic life
Physical Hazards

Corrosive to metals	Category 1

• May be corrosive to metals

Precautionary Statements:

• IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
• Rinse mouth
• Call a POISON CENTER or doctor if you feel unwell
• IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
• IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
• Wash contaminated clothing before reuse
• IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
• Wear protective gloves/protective clothing/eye protection/face protection
• IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
• Immediately call a POISON CENTER or doctor/physician
• Do not breathe dust/fume/gas/mist/vapors/spray
• Wash face, hands and any exposed skin thoroughly after handling
• Do not eat, drink or smoke when using this product
• IF exposed: Call a POISON CENTER or doctor/physician
• Store locked up
• Avoid release to the environment
• Dispose of contents/ container to an approved waste disposal plant
• Immerse in cool water/wrap in wet bandages
• Absorb spillage to prevent material damage
• Store in corrosive resistant aluminum container with a resistant inliner

3. Composition / Information on Ingredients

Hazardous

Chemical Name	CAS No	Weight-%	EC No
Sodium Hydroxide	1310-73-2	49-51	215-185-5

Non-Hazardous

Chemical Name	CAS No	Weight-%	EC No
Sodium chloride	7647-14-5	0-1.2	231-598-3
Water	7732-18-5	Balance	231-791-2

4. First Aid Measures

General Advice: Immediate medical attention is required.

Eye Contact: Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area.

Skin Contact: Immediate medical attention is required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Inhalation: Move to fresh air. Call a physician or poison control center immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

Ingestion: Immediate medical attention is required. Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Remove from exposure, lie down. Clean mouth with water and drink afterwards plenty of water. Call a physician or poison control center immediately.

Note to Physicians: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.

Self-protection of the First Aider: Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

5. Fire-fighting Measures

Flammable Properties:
Not considered to be a fire hazard

Explosive Properties:
Not considered to be an explosion hazard

Suitable Extinguishing Media:
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment, Adding water to caustic solution generates large amounts of heat

Unsuitable Extinguishing Media:
No information available

Specific Hazards Arising from the Chemical:
The product causes burns of eyes, skin and mucous membranes, Thermal decomposition can lead to release of irritating and toxic gases and vapors, In the event of fire and/or explosion do not breathe fumes

Protective Equipment and Precautions for Firefighters:
In the event of a fire, wear full protective clothing and MSHA/NIOSH (approved or equivalent) self-contained breathing apparatus with full facepiece operated in the pressure-demand or other positive pressure mode

6. Accidental Release Measures

Personal Precautions: Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak.

Environmental Precautions: Do not allow into any sewer, on the ground or into any body of water. Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods for Cleaning Up: Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly. Prevent product from entering drains. Dam up. After cleaning, flush away traces with water.

Other Information: Not applicable.

7. Handling and Storage

Advice on Safe Handling: Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Use only with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Use only with adequate ventilation and in closed systems.

Storage Conditions: Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labeled containers.

Incompatible Materials: Strong acids and bases; Oxidizing agents; Aluminum; Tin; Zinc

8. Exposure Controls / Personal Protection

Chemical Name	ACGIH TLV	OSHA PEL	Ontario TWA
Sodium Hydroxide	Ceiling: 2 mg/m³	2 mg/m³ Ceiling 2 mg/m³ TWA	CEV: 2 mg/m³

Chemical Name	European Union	China	Japan	Korea	Australia	Taiwan
Sodium Hydroxide		Ceiling: 2 mg/m³ Ceiling	Ceiling: 2 mg/m³	Ceiling: 2 mg/m³	2 mg/m³ Peak	TWA: 2 mg/m³

Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992)

Engineering Controls: Ensure adequate ventilation, especially in confined areas

Personal protective equipment (PPE)

Eye/Face Protection:	Tight sealing safety goggles. Face protection shield.
Body Protection:	Gloves made of plastic or rubber. Rubber boots. Suitable protective clothing. Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Wear chemical resistant clothing such as gloves, apron, boots or whole bodysuits made from neoprene, as appropriate.

General Hygiene Considerations:
Wash contaminated clothing before reuse. When using do not eat, drink or smoke. Keep away from food, drink and animal feeding stuffs. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Take off all contaminated clothing and wash it before reuse. Wear suitable gloves and eye/face protection.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid		
Appearance:	Clear to opaque	**Odor:**	Odorless
Color:	Colorless Almost colorless	**Odor Threshold:**	No information available

Property	**Values**	**Remarks • Method**
pH:	14.0	
"Salt Out" Point (°F):		No information available
Melting Point/Freezing Point:	-26 to 59 °F / -32 to 15 °C	
Boiling Point/Boiling Range:	215-291 °F / 102-144 °C	
Flash Point:		No information available
Evaporation Rate (BuAc=1):		No information available
Flammability (solid, gas):		No information available
Flammability Limits in Air:		No information available
Upper Flammability Limit:		**Lower Flammability Limit:**
Vapor Pressure (mm Hg) :	13-135	Like Water
Vapor density (Air =1)		No information available
Specific Gravity (H_2O=1):	1.05-1.56	No information available
Specific Gravity (2nd value):		No information available
Water Solubility:	100% soluble in water	
Solubility(ies):		No information available
Partition Coefficient (n-octanol/water)		No information available
Autoignition Temperature:		No information available
Decomposition Temperature:		No information available
Kinematic Viscosity:	24 for 50% solution	@ 40 °C
Dynamic Viscosity:		No information available
Oxidizing Properties:	No information available	
Explosive Properties:	Not considered to be an explosion hazard	

9.2. Other information

Softening Point:	No information available
Molecular Weight:	40.01
VOC Content(%):	No information available
Density:	8.8-13.0 lb/gal
Bulk Density:	No information available

10. Stability and Reactivity

Stability:	Stable under normal conditions of use and storage
Conditions to Avoid:	Exposure to air or moisture over prolonged periods; Incompatibles; Heat
Incompatible Materials:	Strong acids and bases, Oxidizing agents, Aluminum, Tin, Zinc
Hazardous Decomposition Products:	Thermal decomposition can lead to release of irritating and toxic gases and vapors

Possibility of Hazardous Reactions: None under normal processing

11. Toxicological Information

Product Information

Acute Toxicity: 0% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document

Chemical Name	Oral LD_{50} :	Dermal LD_{50} :	LC_{50} (Lethal Concentration):
Sodium chloride	3 g/kg (Rat)	10 g/kg (Rabbit)	42 g/m³ (Rat) 1 h
Sodium Hydroxide		1350 mg/kg (Rabbit)	
Water	90 mL/kg (Rat)		

Chronic Toxicity:

Carcinogenicity: This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP

Target Organ Effects: Eyes, Respiratory system, Skin

12. Ecological Information

Ecotoxicity

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
Sodium chloride		*5560 - 6080: 96 h Lepomis macrochirus mg/L LC50 flow-through 6020 - 7070: 96 h Pimephales promelas mg/L LC50 static 12946: 96 h Lepomis macrochirus mg/L LC50 static 7050: 96 h Pimephales promelas mg/L LC50 semi-static 6420 - 6700: 96 h Pimephales promelas mg/L LC50 static 4747 - 7824: 96 h Oncorhynchus mykiss mg/L LC50 flow-through*	*1000: 48 h Daphnia magna mg/L EC50 340.7 - 469.2: 48 h Daphnia magna mg/L EC50 Static*
Sodium Hydroxide		*45.4: 96 h Oncorhynchus mykiss mg/L LC50 static*	

Persistence and Degradability: No information available.

Bioaccumulation: No information available.

Mobility: No information available.

13. Disposal Considerations

Waste from Residues/Unused Products: Disposal should be in accordance with applicable regional, national and local laws and regulations

Contaminated Packaging: Do not reuse container.

14. Transport Information

DOT

Proper shipping name	SODIUM HYDROXIDE SOLUTION
Hazard Class	8
UN/ID No	UN1824
Packing Group	II
Reportable Quantity (RQ)	1000 lbs
Description	UN1824, SODIUM HYDROXIDE SOLUTION, 8, PG II

15. Regulatory Information

International Inventories

All of the components in the product are on the following Inventory lists: TSCA (United States):, Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), South Korea (KECL):, China (IECSC), Philippines (PICCS),
This product contains a substance not listed on international inventories - it is for research and development use only.

AICS	Complies
TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	-
IECSC	Complies
KECL	Complies
PICCS	Complies

Chemical Name	AICS	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS
Sodium chloride	Listed	Listed	Listed	-	Listed	-	(1)-236	Listed	KE-31387	Present
Sodium Hydroxide	Listed	Listed	Listed	-	Listed	-	(2)-1972 (1)-410	Listed	KE-31487	Listed
Water	Listed	Listed	Listed	-	Listed	-	-	Listed	KE-35400	Present

Inventory Legend

AICS - Australian Inventory of Chemical Substances
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

RESTRICTIONS - REACH TITLE VII No information available

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical Name	CERCLA Hazardous Substances and the Reportable Quantities	SARA Extremely Hazardous Substances EPCRA RQ	SARA Extremely Hazardous Substances TPQ
Sodium Hydroxide	1000 lb 454 kg	-	-

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic health hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive hazard	No

U.S. State Right-to-Know Regulations

California Proposition 65:

This product does not contain any Proposition 65 chemicals

16. Other Information

National Fire Protection Association (NFPA) Ratings

NSF/ANSI 60 Certification

Maximum Use (mg/L unless otherwise indicated):	100
Prepared By:	HSE Department
Issue Date:	08-May-2012
Revision Date:	08-Mar-2017
Revision Note:	Reviewed and Re-issued.

Disclaimer:
Please be advised that it is your responsibility to inform your employees of the hazards of this substance, to advise them of what these properties mean and be sure they understand exposure information. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.

The information presented herein, while not guaranteed, was prepared by competent technical personnel and is true and accurate to the best of our knowledge. No warranty or guaranty, express or implied, is made regarding performance, stability, or otherwise. This information is not intented to be all-inclusive as to the manner and conditions of use, handling, and storage. Other factors may require additional safety or performance considerations. While our technical personnel will be happy to respond to questions regarding safe handling and use procedures, the handling and use remains the responsibility of the consumer. No suggestions are intended as, and should not be constructed as, a recommendation to infringe on any existing patents or to violate any Federal, State, or local laws.

End of Safety Data Sheet